






RSV Chimney Fan

USA

CAN



	Product Information	Chapter 1 + 2
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	Electrical Installation	Chapter 4
	Start Up and Configuration	Chapter 5
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**Intertek**

Job Name: _____

Installer: _____

Installation Date: _____

READ AND SAVE THESE INSTRUCTIONS!

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EXHAUSTO
VENTING DESIGN SOLUTIONS



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Symbol Legend:

The following terms are used throughout this manual to bring attention to the presence of potential hazards or to important information concerning the product.



Danger: Indicates an imminent hazardous situation which, if not avoided, will result in death, serious injury or substantial property damage.



Caution: Indicates an imminent hazardous situation which, if not avoided, may result in personal injury or property damage.



TO REDUCE THE RISK OF FIRE, ELECTRICAL SHOCK OR INJURY TO PERSONS, OBSERVE THE FOLLOWING:

1. Use this unit in the manner intended by the manufacturer. If you have questions, contact the manufacturer at the address or telephone number listed on the front of the manual.
2. Before servicing or cleaning the unit, switch off at service panel and lock service panel to prevent power from being switched on accidentally.
3. Installation work and electrical wiring must be done by a qualified person(s) in accordance with applicable codes and standards.
4. Follow the appliance manufacturer's guidelines and safety standards such as those published by the National Fire Protection Association (NFPA), and the American Society for Heating, Refrigeration and Air Conditioning Engineers (ASHRAE), and the local code authorities.

5. This unit must be grounded.

How to use this manual

This installation manual does not contain any system design documentation. System design documentation is available from any authorized EXHAUSTO representative.

Accessories, fans and variable frequency drives are not covered by this manual. Please refer to these component's individual manuals.





1. Product Information

1.1 Function

Description The EXHAUSTO model RSV chimney fan is intended for use as part of a chimney, stack or venting system. The fan is designed to withstand the high temperatures associated with combustion, and can be used with natural gas, LP-gas and oil-fired heating appliance systems where flue gases do not exceed 575°F (300°C) for intermittent operation and 482°F(250°C) for continuous operation. It is approved for use with category I, II, III and IV appliances.

Use

The RSV fan may be installed on a traditional vertical chimney system, or as part of a side-wall vented system. Always install the fan at the chimney termination point.

The use of an EXHAUSTO chimney fan is not restricted to any type of chimney, because the fan creates a negative pressure (below atmospheric) in the chimney system. However, always follow the heating appliance manufacturer's instructions regarding specific venting requirements.

The fan is designed to prevent draft problems by creating mechanical draft in chimney and stack systems. It can also be used to increase the capacity and efficiency of such a system.

Code

Compliance The fan housing is made of heavy cast aluminum and can be opened for easy cleaning. The fan blade will be one of two types: A)The RSV 200-450 have a backward inclined impeller. It is made of cast aluminum and has permanently attached balancing weights. B) The RSV 009-016 have an axial vane is made of stainless steel and is completely balanced.

The motor is a direct drive, variable speed, class H insulated, high temperature motor. It has permanently lubricated and sealed ball bearings and is maintenance free.

Installations must conform to the requirements of the authority having jurisdiction. Where required by the authority having jurisdiction, the installation must also conform to the NFPA 31, 54 or 211.

Listing

All electrical wiring must be in accordance with the requirements of authority having jurisdiction or, in absence of such requirements, with the National Electrical Code, NFPA 70.

EXHAUSTO Model RSV is tested and listed to UL Standard 378 for Draft Equipment and CAN3-B255-M81 for Mechanical Flue-Gas Exhausters (ETL Report 514733).

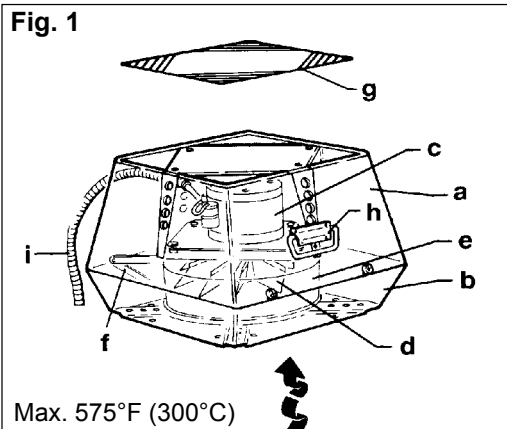
The RSV Fan is a listed component in the CASV, Chimney Automation System. The fan is approved for use in dryer venting systems as well.

1.2 Components

The **RSV 009-016 Chimney Fan** consists of the following components:

- | | |
|-------------------|--------------------|
| a. Top section | f. Locking hinge |
| b. Bottom section | g. Bird screen |
| c. Motor | h. Carrying handle |
| d. Axial vane | i. Wiring conduit |
| e. Insert | |

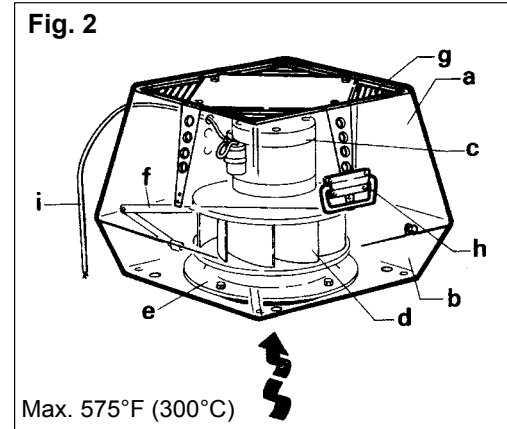
RSV 009-016



The **RSV 200-450 Chimney Fan** consists of the following components:

- | | |
|-------------------------|--------------------|
| a. Top section | f. Locking hinge |
| b. Bottom section | g. Bird screen |
| c. Motor | h. Carrying handle |
| d. Centrifugal impeller | i. Wiring conduit |
| e. Inlet for impeller | |

RSV 200-450



1.3 Shipping

The fan is shipped in a corrugated cardboard box. A transport securing device may be attached to the bottom of the fan to hold the motor and impeller in place. Do not remove the device until the fan is at the installation point.



Do not remove the transport securing device until the fan is being installed on the duct or the roof curb. The motor shaft could be damaged.

NOTE: All single phase fans are shipped with a capacitor and junction box connected via conduit. The capacitor is located **INSIDE** the junction box. Please do not discard.

1.4 Warranty

Complete warranty conditions are available from EXHAUSTO.

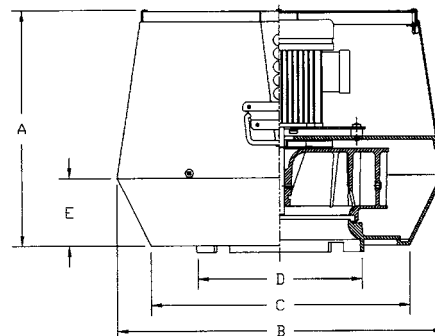


2. Specifications

2.1 Dimensions & Capacities

Model		RSV 009	RSV 012	RSV 014	RSV 016	RSV 200	RSV 250	RSV 315	RSV 400	RSV 450	
Discharge		Vertical									
Fan Type		Axial Vane				Centrifugal Impeller					
Max. Discharge Velocity	FPM	2,351	2,592	2,593	2,169	1,729	2,222	2,771	2,752	4,134	
Actual Discharge Velocity	FPM	5.9 x CFM	2.9 x CFM	1.9 x CFM	1.2 x CFM	2.9 x CFM	1.9 x CFM	1.2 x CFM	5.9 x CFM	1.03 x CFM	
Voltage	VAC	1 x 120							3 x 200-240 / 3 x 400-480		
RPM		1600							1720		
Amps	A	0.5	1.4	2.9	5.8	1.4	2.9	5.8	3.5 / 1.8	6.5 / 3.6	
Motor Output	hp	0.03	0.1	0.2	0.5	0.1	0.2	0.5	1.0	2.0	
	kW	0.025	0.10	0.16	0.35	0.10	0.16	0.35	0.75	1.5	
Weight	lbs	28	46	60	86	47	60	88	127	155	
	kg	12	18	26	35	18	26	35	58	70	
Dimensions	A	in	9.85	11.03	13.20	14.97	11.03	13.20	14.97	16.94	23.23
		mm	250	280	335	380	280	335	380	430	590
	B x B	in	12.21	15.37	19.11	22.85	15.37	19.11	22.85	25.61	25.61
		mm	310	390	485	580	390	485	580	650	650
	C x C	in	9.46	12.22	15.17	18.32	12.22	15.17	18.32	20.69	20.69
		mm	240	310	385	465	310	385	465	525	525
	D Ø	in	8.63	10.72	13.04	14.26	7.88	9.85	12.41	15.76	15.76
		mm	219	272	331	362	200	250	315	400	400
	E	in	2.76	3.15	3.94	4.53	3.15	3.94	4.53	5.12	8.54
		mm	70	80	100	115	80	100	115	130	217
Motor starter required		No	No	No	No	No	No	No	Yes ¹⁾	Yes ¹⁾	
Variable speed motor		Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Temperature Rating	Interm	575°F/300°C									
	Cont.	482°F/250°C									

1) Not required if using a VFD





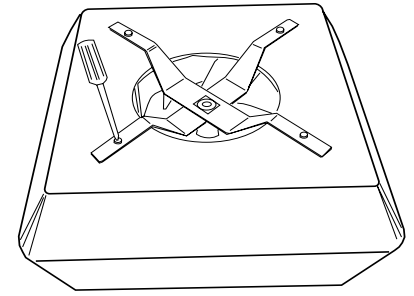
3. Mechanical Installation

The code requirements for a mechanical draft system are different than those for a gravity venting system used with gas or oil-fired applications. Generally, the mechanical draft system must be installed a minimum of 3 feet away from any forced air inlet located within 10 feet and a minimum of 4 feet away from any door or window. For complete information, consult EXHAUSTO or your local building codes.

3.1 Transport Safety Device

Before mounting the fan make sure the transport safety brackets have been removed (RSV315, 400 and 450 only).

Fig. 3



3.2 Single Fan on Steel Chimney

Insert the steel chimney adapter (SCA) into the chimney/stack. The long collar engagement ensures safe anchoring (See Fig. 4). If necessary, the adapter can be secured by means of long self-tapping stainless steel screws into the side of the collar through the chimney wall.

Place high-temperature silicone on top of the adapter.

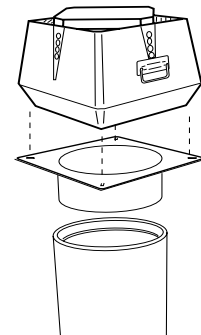
Remove the transport securing device (if present) holding the motor shaft and impeller in place.

Center the fan over the cutout and place on the silicone.

Open the fan housing and secure onto the adapter through the pre-drilled holes in the bottom of each corner. Use lag bolts or self-tapping sheet metal screws.

Do not block the (4) drain holes.

Fig. 4



3.3 Single Fan on Roof Curb

If the fan is installed on a curb cap, secure the roof curb with self-tapping sheet metal screws (see Fig. 5).

Place high-temperature silicone on the top of the curb cap around the curb cap opening.

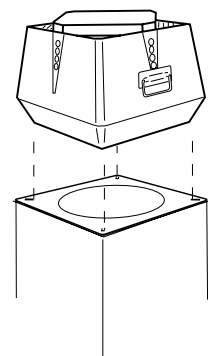
Remove the transport securing device (if present) holding the motor shaft and impeller in place.

Center the fan on the curb cap and place the fan on the silicone.

Open the fan housing and secure onto the roof curb through the pre-drilled holes in the bottom of each corner. Use lag bolts or self-tapping sheet metal screws.

Do not block the (4) drain holes.

Fig. 5



Caution: Never place hands or fingers on top of fan base when closing

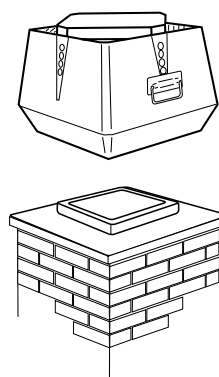
3.4 Single Fan on Brick Chimney

The installation procedure is the same for round and square flues. If a clay flue liner is installed and extends beyond the chimney, cut it back so it extends no more than 1/2 inch above the chimney crown.

Apply a bead of high-temperature silicone around the edges of the flue tile. Place the fan over the flue and make sure the fan is completely sealed to the clay tile.

Open the top of the fan housing and secure with anchor bolts through the pre-drilled mounting holes.

Fig. 6



3.5 Side-Wall Mounting the Fan

Make sure the vent terminates flush with the wall. Insert the steel chimney adapter (SCA) and secure it safely to the wall.

Seal around the edges of the adapter flange.

Mark the locations of the wall anchors and predrill holes for them.

Turn the fan upside-down and apply a bead of high-temperature silicone on the base of the housing, close to the outer edge.

Orient the fan so the motor terminal box is pointed upwards. The hinges on the housing should be on the left-hand side of the installer as shown in Fig. 7.

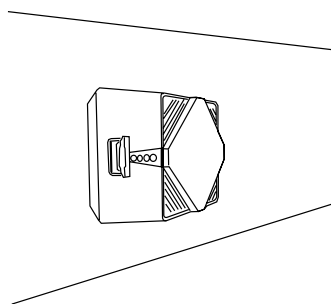
Open the fan and secure it onto the adapter with wall anchors, through the predrilled holes in the bottom. Make sure the conduit is located on one of the sides, never on the upside or downside.

Seal around the fan base to make sure it is watertight and no water can slip in between the fan and the adapter.

Do not block the (4) drain holes.

Do not side-wall mount the RSV450.

Fig. 7



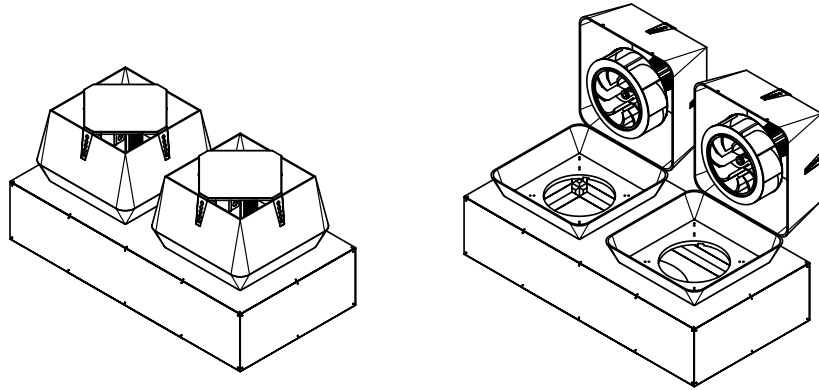
Caution: Never place hands or fingers on top of fan base when closing

3.6 Multiple Fan Installations

It is possible to install multiple fans in parallel. For details, please contact EXHAUSTO. The fans must be placed so they can be opened for maintenance and chimney access.

Fig. 8 shows optimal placement.

Fig. 8



3.7 Installation for High Temperatures

If the fan is used for applications where the flue gas temperatures exceed 482°F at the flue exit, dilution air is required. Dilution air allows cool air to dilute the warm flue gases. The best way to introduce dilution air is through a barometric damper or draft hood mounted in the chimney system between the appliance outlet and the fan outlet. When introducing dilution air, the fan capacity is reduced and a larger fan may be required.

3.8 Installation of Proven Draft Switch (PDS)

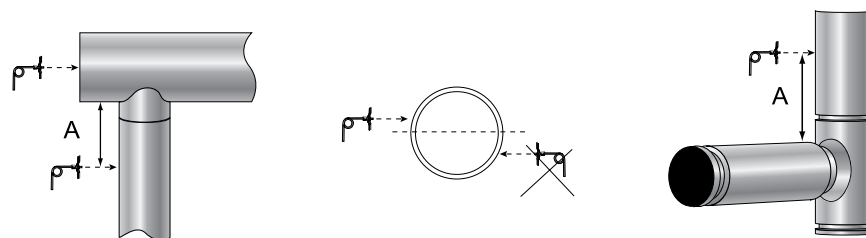
A safety system must be interlocked with the appliance(s). The safety system could utilize a Proven Draft Switch, a thermal switch or a flow switch.

The device must be interlocked with the heating appliance so it shuts down in case of insufficient draft, fan failure or power failure. Please refer to the PDS-1 Installation Manual if this control is used. For more information on alternative safety systems, please contact EXHAUSTO, Inc. Fig. 9 shows the location of the stack probe used with the PDS-1. The stack probe should be installed in a location where there is at least 0.05" WC.



A safety device that prevents the heating appliance operation, in case of a power failure or inadequate draft situation, must be installed.

Fig. 9



If possible, the distance "A" should be equal to 3 times the diameter of the chimney. This will improve accuracy.

⚡ 4. Electrical Installation

4.1 Electrical Requirements

Power requirements depend on the fan size and they can be found on page 4.



Danger: Turn off electrical power before servicing. Contact with live electric components can cause shock or death.



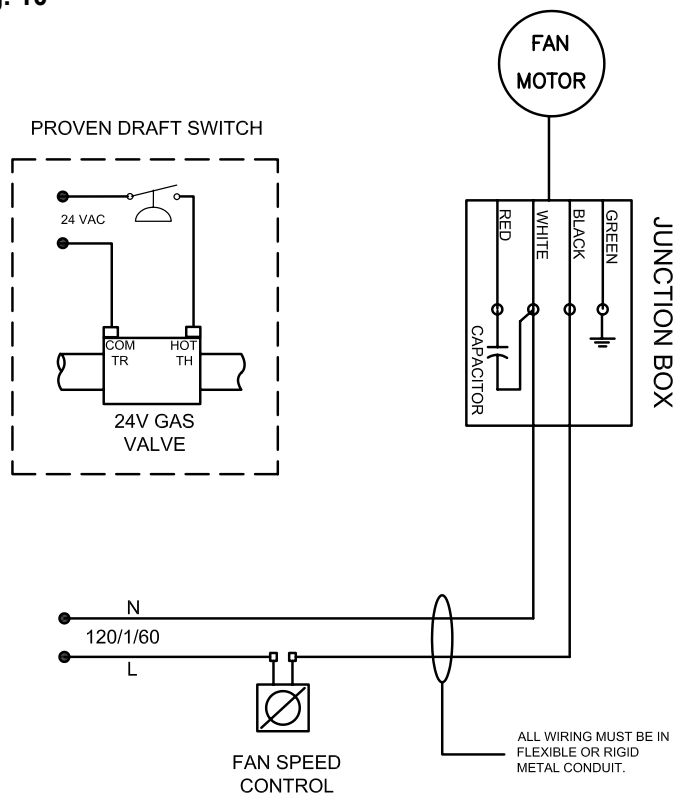
Notice: If any of the original wire supplied with the system must be replaced, use similar wire of the same temperature rating. Otherwise, insulation may melt or degrade, exposing bare wire.

4.2 Wiring Diagram for RSV 009-016 and RSV 200-315

The connection diagram below shows a single-phase fan connected to a fan speed control and the power source (see Fig. 10).

Use 2-conductor wire of minimum 14 AWG with ground. Wiring must be run outside the chimney/stack in flexible or rigid metal conduit.

Fig. 10



NOTE:
THE DISCONNECT MEANS AND CIRCUIT PROTECTION ARE PROVIDED BY THE INSTALLER.

4.3 Wiring Diagram for RSV 400-450

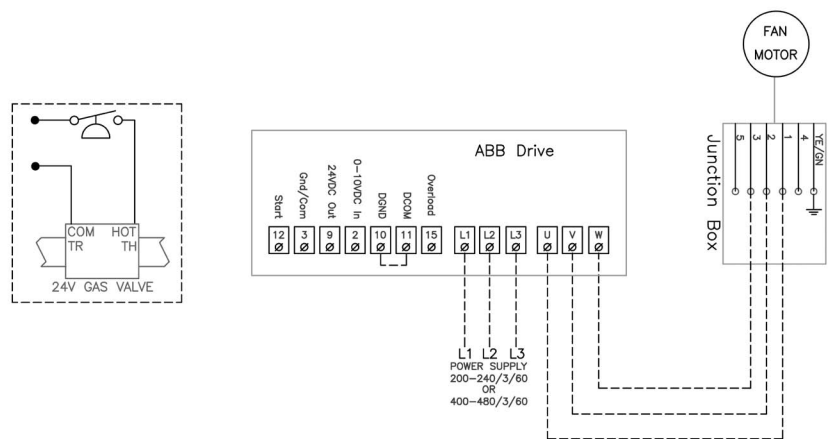
The wiring diagrams below shows a three-phase fan connected to the power source (see Fig. 11 and 12).

Use a 3-conductor wire of minimum 14 AWG with ground. Wiring must be run outside the chimney/stack in flexible or rigid metal conduit.

Where variable speed is required, the fan is connected to a variable frequency drive (VFD). Wire according to Fig. 11 for systems using the ABB ACS320 series VFD.

Fig. 11

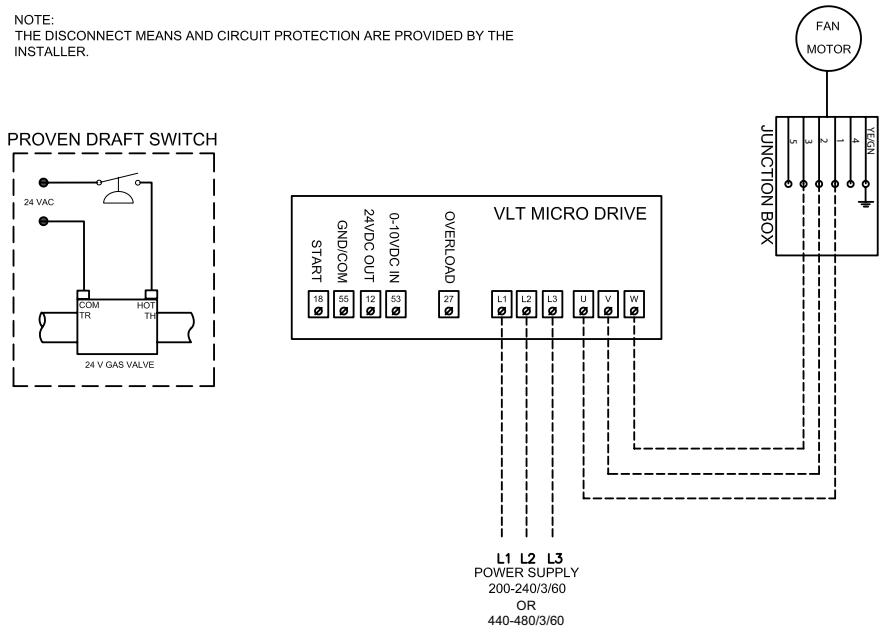
NOTE:
THE DISCONNECT MEANS AND CIRCUIT PROTECTION ARE PROVIDED BY THE INSTALLER.



Wire according to Fig. 12 for systems using the VLT Micro Drive series VFD.

Fig. 12

NOTE:
THE DISCONNECT MEANS AND CIRCUIT PROTECTION ARE PROVIDED BY THE INSTALLER.



RSV 400-450 can operate at either 3x208-230 VAC (default) or 3x440-480 VAC.

The motor wiring terminals in Fig. 13 show default jumper positions for 3x208-240VAC operation.

If the application requires 3x440-480VAC operation, the jumper positions must be changed according to Fig. 14.

After wiring, make sure the motor is rotating in the proper direction. This is marked on the motor end cover. If the rotation is incorrect, swap the two wires going to the motor terminals, U1 and W1.

Fig. 13

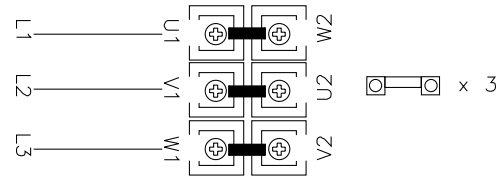
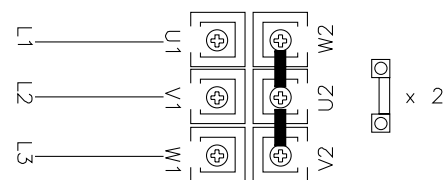


Fig. 14



5. Startup and Configuration

5.1 System Testing

- Check the line voltage with the motor nameplate rating.
- Check that the transport securing device holding the motor shaft and impeller in place has been removed.
- Determine if the axial vane or impeller is running free and has not been subject to misalignment in shipping or installation.
- Apply power and check that the axial vane or impeller is rotating in the direction of the arrow on the side of the top motor cover (RSV400/450 only). All EXHAUSTO fans run in a clockwise direction when viewed from the top.
- Switching any two phases in the junction box will reverse the rotation.

5.2 Adjusting Fan Speed

- Start all heating appliances connected to the chimney with the fan installed. Set the fan speed control to the speed where no spillage is experienced anywhere in the system.

5.3 Testing Safety System

- Adjust the setting of the Proven Draft System or other device.
- Start the heating appliances and the chimney fan to make sure the safety device is functioning. Turn the fan off. After less than 1-2 minutes all appliances should be shut down.



Make sure the fan is running in the correct direction; the fact that the fan blows is no guarantee it is doing so. Running the fan in the wrong direction over a longer period of time will damage the motor.



It is important that the installation, start-up and system testing procedures are followed. Failure to do so may have a major negative impact on motor expectancy.



6. Maintenance and Troubleshooting

6.1 Maintenance Intervals

- The EXHAUSTO Chimney Fan is designed for continuous use.
- For gas applications, no regular maintenance is required.
- For oil applications, inspect the axial vane or impeller after (3) months and set up a periodic inspection based on these findings. Clean as required.
- The fan motors are equipped with permanently lubricated sealed ball bearings. They do not require lubrication.

6.2 Cleaning



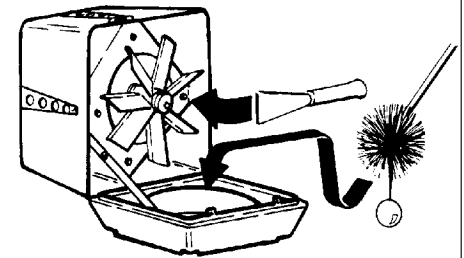
Warning: Do not open the motor housing unless power to the chimney fan has been disconnected.

- Loosen the two Phillips screws in the front of the unit.
- Tilt the top of the fan by lifting the hinge. Make sure the locking arm holds the top of the fan before letting go.
- If necessary, use a scraper and a brush to clean the impeller and the inside fan base (see Fig. 15).



Caution: Never place hands or fingers on top of fan base when closing

Fig. 15



6.3 Troubleshooting

Problem	Possible Cause	What to do
The fan is not operating.	No power to the fan.	Check the power supply wires in the junction box by the fan. Check the circuit breaker. Check that the fan is actually turned ON.
The fan is not running at full speed and/or is humming.	The capacitor is improperly connected or not connected at all (single-phase fans only).	Check the connections inside the junction box. The capacitor must be installed according to wiring diagram.
The fan is rotating backwards (RSV 400/450 only).	Phase sequence in the power to the fan is reversed.	Swap two phases in the junction box.
The fan is vibrating vigorously.	The motor shaft is damaged.	Turn the power off immediately. Open the fan and check if the shaft is straight. If not, contact EXHAUSTO.
The fan is noisy.	A transportation device has not been removed. Foreign matter is stuck in the fan. A ball bearing is damaged.	Remove the transportation device. Turn off the power and remove the foreign article. Turn off the power. Wait for the motor to stop revolving. Spin the wheel and listen for any grinding noise from the motor. If necessary, replace bearing.
The fan stops in the middle of a firing cycle.	The motor is overheating.	Check the flue gas temperature below the fan. The temperature should not exceed 482°F during continuous operation. Call EXHAUSTO.

